#	Patent	Source	Fl	✓Issue Date	Pages	Current Original	trieval	Current Cros Reference	
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4	5,124,278	8 <b>/</b> U	T	06/23/1992	12	438/514	117/953	117/103 .	
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10	4,923,56		T	05/08/1990	9	117/83	117/953	117/900	
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13	4,832,92		T	05/23/1989	13	117/202	117/953	117/217	•••
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15	4,196,17	_	T	04/01/1980	5	117/209	117/953	117/900	
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US PAT NO: 5,18 784 : IMAGE AVAILABLE:

L7: 19 of 51

ABSTRACT:

Doping of IIIB-VB semiconductor crystals grown by the liquid encapsulated Cyochralski techniques is improved by introducing a metal to the crucible. The metal is characterized as having a lower melting temperature and a lower free energy of oxide formation than the dopant element.

US PAT NO:

5,182,149 : IMAGE AVAILABLE:

L7: 20 of 51

### ABSTRACT:

A pyrolytic boron nitride boat having a cavity suitable for use in growing and doping semi-conductor crystals such as gallium arsenide and said cavity having a roughened surface formed of substantially uniform projected no nodules, disturbances, or ridges.

=> d his

(FILE 'USPAT' ENTERED AT 11:58:50 ON 31 DEC 1997)
L1 395081 S CARBON
L2 2000 S POWDER (1W) CARBON
L3 14107 S GAAS
L4 1 S L2 AND L3
L5 165 S L3 AND LEC
L6 0 S L5 AND L2
L7 51 S L5 AND L1

 $\Rightarrow$  d 17 1,14,18,19,20 ab

US PAT NO: 5,685,907 : IMAGE AVAILABLE: L7: 1 of 51

### ABSTRACT:

A method and apparatus for the preparation of single crystals of group II-VI compounds such as ZnSe and CdTe and group III-V compounds such as InP and GaP or of ternary compounds thereof, from which some of their components are likely to be dissociated and evaporated during crystal growth at high temperatures. Single crystals are prepared which enable the preparation of high quality compound single crystals and prevent the contamination of furnace structures. The method includes melting a source material in a container by heating in a furnace body and solidifying the melt by cooling from the bottom to grow a single crystal. The container is enclosed by an airtight chamber communicating to the outside with a pressure equalizing passage. Heating is performed while the passage is held at a low temperature equal to or lower than the melting point of a high-dissociation-pressure component of the source material. The apparatus includes a container for holding the source material, a hermetical furnace body including a heater to heat the container, an airtight chamber inside the heater which encloses the container and a pressure equalizing passage communicating with the airtight chamber and forming a lower portion of the chamber.

US PAT NO: 5,259,916 :IMAGE AVAILABLE: L7: 14 of 51

## ABSTRACT:

Doping of IIIB-VB semiconductor crystals grown by the liquid encapsulated Czochralski techniques is improved by introducing a metal to the crucible. The metal is characterized as having a lower melting temperature and a lower free energy of oxide formation than the dopant element.

US PAT NO: 5,229,637 : IMAGE AVAILABLE: L7: 18 of 51

# ABSTRACT:

In a semiconductor device constituting a GaAs MESFET, a GaAs substrate is prepared from a base material containing boron ions as a dopant impurity having a total impurity concentration of 2.times.10.sup.17 atoms/cm.sup.3 or more. The boron ions are introduced into the GaAs substrate during crystal growth so that a uniform distribution of boron ions in the substrate results. Electrode layers are formed at predetermined portions on the GaAs substrate, and an active layer is formed to be adjacent to the electrode layers by ion implantation. Source and drain electrodes are formed on the electrode layers respectively, and a gate electrode is formed on the active layer.

=> d 15 ab

US PAT NO:

4,632,710 : IMAGE AVAILABLE:

L5: 1 of 1

#### ABSTRACT:

An epitaxially grown high resistivity crystalline layer of gallium arsenide is produced in a reactor vessel with a predetermined amount of carbon dioxide introduced during growth of the high resistivity gallium arsenide (GaAs) crystalline layer to provide carbon as a dopant. Thus, a plurality of carbon atoms is provided in the crystal, such carbon atoms having electrons at energy levels between a valance energy band and a conduction energy band of the GaAs crystal. With these energy levels, the carbon atoms are substantially ionized at room temperature by accepting a plurality of electrons from the valance band of the GaAs. The presence of these carbon ions in the crystal compensates for a stoichiometric defect which occurs during epitaxial growth of the GaAs crystalline layer. This results in a high resistivity layer which provides a buffer layer between a GaAs substrate and an active GaAs layer. Further, by introducing carbon in the form of carbon dioxide, oxygen released during reduction of the carbon dioxide by reacting the carbon dioxide with hydrogen during the doping of the GaAs produces water. The water reduces the concentration of unwanted silicon oxide material generally introduced by the reactor vessel and contaminants and which is associated with unwanted background donor doping of the GaAs. By reducing the concentration of silicon oxide, the concentration of stoichiometric defects becomes the principle donor source, thus enabling optimum compensation thereof with carbon doping.

### => d his

L1 L2

L3

L4

L5

(FILE 'USPAT' ENTERED AT 08:45:23 ON 31 DEC 1997)
14107 S GAAS
181 S CARBON (1W) DOPED
48 S L1 AND L2
3269 S BORON OXIDE
1 S L3 AND L4

5

=> d his

(FILE 'USPAT' ENTERED AT 08:45:23 ON 31 DEC 1997)

L1 14107 S GAAS

L2 181 S CARBON (1W) DOPED

L3 48 S L1 AND L2

L4\_ 3269 S BORON OXIDE

L5 1 S L3 AND L4

=> d 13 9 ab

US PAT NO:

5,515,810 :IMAGE AVAILABLE:

L3: 9 of 48

### ABSTRACT:

To manufacture a low-carbon concentration GaAs wafer required for devices such as hall sensors, FETs, HEMTs etc. at a high production yield without deteriorating the semi-insulation characteristics thereof, a method of manufacturing a semi-insulation GaAs monocrystal by controlling carbon concentration during crystal growth by a simple method is disclosed. The method of manufacturing a semi-insulation GaAs monocrystal in accordance with liquid encapsulated Czochralski method, comprises the steps of: preparing a crucible (5) formed with a crucible body (6) and a small chamber (8) communicating with a lower part of the crucible body and a carbon heater (4) processed to reduce surface blow holes thereof; putting a melted GaAs liquid and a sealing compound B.sub.2 O.sub.3 in the crucible housed in an airtight vessel in such a way that the sealing compound B.sub.2 O.sub.3 is on the melted GaAs liquid and further the melted GaAs liquid put in the small chamber contains carbon to be supplied to the melted GaAs liquid in the crucible body; heating the crucible by the heater housed in the airtight vessel; and pulling up the melted GaAs liquid from the crucible body by keeping the airtight vessel at a high pressure.